



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Friday
14th

647.4115
Job Sheet 186949



Part No: 647.4115

Job Qty: 10 ea

Part Name: Shim



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C3 SHEET 5 IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	10 pcs		12/7/18	0.01	0.25	Waterjet - Flow		8/11/19
120	QC	10 pcs		12/7/18	0.00	0.00	QC2 Waterjet-1		8/11/19
130	QC	10 pcs		12/7/18	0.00	0.00	QC8-1		38
140	Outsource	10 pcs		12/7/18			ATG001-VC		618-12-C
150	Packaging	10 pcs		12/7/18	0.00	0.00	Packaging2		DEC 14 2018
160	QC	10 pcs		12/7/18	0.00	0.00	QC5		DAS 61
190	Packaging	10 pcs		12/7/18	0.00	0.00	Packaging3-1	CK112	6 JAN 12 2019
200	QC21-SA	10 Ea		12/7/18	0.00	0.00	QC21		21 JAN 02 2019

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O 041980 ATG, black anodize and prime as per dwg 647.4115 Rev. N/C

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.090	2024-T3 .090 Sheet	.2200 sf (.022 ea)	110-Waterjet - Flow - 1	FM130387

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M2024T3S.090	0	168	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	3.250inches ± 0.030	3.280 3.220	3.249	
2	Shim	0.984inches ± 0.010	0.994 0.974	0.987	
3	Shim	0.090inches ± 0.010	0.100 0.080	0.091	

Plex 11/23/18 8:31 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

DART
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use as-is ☐ Suspect ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube Machining ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Thermoforming Large Fab ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging Supplier ☐</td> <td>Other ☐</td> </tr> </table>				Skid-tube Machining ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Thermoforming Large Fab ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Composite ☐	Finishing ☐	Rec/Store/Packaging Supplier ☐	Other ☐																																								
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Description Work Order Deviation _____						Completed By _____ and / Supervisor _____ Approval Verification _____																																																					
DART AEROSPACE Container No: S133358 Part: 647 415 Job No: 186949 Serial No/Batch: S133358 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 11/29/18						/ QA Coordinator Approval _____																																																					
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PURCHASE ORDER **PO041980**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041980
PO Date: 12/6/18
Due Date: 12/21/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186666	RBT400214-1	Frame Weld Mount -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/21/18	8 pcs	0 pcs	8 pcs	\$13.88/pcs	\$111.04
2	186949	647.4115	Shim Issue P/O ATG, black anodize and prime as per dwg 647.4115 Rev. N/C	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$17.33/pcs DAS 61 9-89	\$173.30
Grand Total:											\$284.34



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PURCHASE ORDER PO041980

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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